



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-043
Job Sheet 168351



Part No: D4034-043

Job Qty: 15 ea

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/13/17

Job Tracking No:

Due Date: 11/17/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea		11/16/17	0.00	0.00	Start Up Large Fab-2		D.M.L 18-1-17
100	Large Fab	15 pcs		11/17/17	0.00	12.20	Large Fab 1		18-01-17
110	QC	15 pcs		11/17/17	0.00	0.00	QC9		PD 18-01-18
120	QC	15 pcs		11/17/17	0.00	0.00	QC5		PD 18-01-18
130	Packaging	15 pcs		11/17/17	0.00	0.00	Packaging3		DG 2018-01-18
140	QC21-SA	15 Ea		11/17/17	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: 130 - LOCATION: WA004

DAS
21
9-89

JAN 19 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7	15	6	0	0
	D4021-9	60	43	0	0
	D4034-1	15	32	0	0
	D4034-3	15	12	0	0

Part Specifications

Specifications could not be found.

Plex 11/13/17 2:11 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION Remark ☐ ap ☐ is ☐ ed ☐ Start up Operation 01/17/18 Job No: 168351		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐													
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 S032910 Fwd Upper Rib Assembly PART NO: D4034-043 Original Serial #: S032910 Revision: Operation: Change No:		QTY Effective : _____		MRB (QSI042) Approval																															
		Disposition		Completed By																															
				Lead hand / Supervisor Approval Verification																															
				QC / QA Coordinator Approval																															
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